

Receiving Report

Date: 13/6/17

Batch No: 125520

Supplier: McDermott

Dart P/O: 19548

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection OK 135-7 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M 30430</u>	<u>204/050</u>	<u>272</u>	<u>0</u>	<u>0</u>	<u>272</u>	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/6/17
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Tuesday, May 07, 2013 11:38:23 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19548 Receipt Dates from 5/7/2013 to 5/7/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID: VC-MET-1001 Metaux Castle											
PO19548 CAD	5		M174R0.375 17-4 SS ROUND BAR .375" 125520	f	4/26/2013 36.0000	5/7/2013 DESJ02	36.2500	\$3.46 \$125.58	0.0000 0.0000	0 0	\$125.58
	6		M174R0.750 17-4 round bar .750" 125520	f	4/22/2013 100.0000	5/7/2013 DESJ02	108.7500	\$6.78 \$737.27	0.0000 0.0000	0 0	\$737.27

Total Received Quantity: 145.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$862.85
Total Balance Due Quantity: 0.0000

Jan 175.7

**Castle Metals®**

A. M. Castile & Co.

**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 1

Shipment No: 1737817

Ship From: A. M. Castile & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 03-MAY-2013	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN	BOL No 1737817-2			

Shipment Details

Final Destination Branch - MON

Order No 2833471	Line No 2	Item No 14966	Description 0.7500 RD.17CR-4NI.STAINLESS.CF.SOL TR.COND A.132.0000-156.0000 SPECIFICATIONS: AMS 5643				
Purchase Order No 19548	Part Number		Ordered Qty 108.00 FT	Invoice Qty 108.7500 FT			
Details END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # EAR99							
Delivery No. 118668274	Mill TALLEY METALS, INC.	Heat Number G20290	Mech Id	PCS 9	Width (IN)	Length (IN) 145.0000	Shipped Qty(LBS) 163.1250

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castile & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

Name:

CERTIFICATE OF TESTS

CERT SERIAL# 000866656

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE



TALLEY METALS

A Carpenter Company

Talley Metals Technology, Inc.
205 Talley Metals Lane
McBee, SC. 29101

Tel: (610) 208-2000 (800) 338-4592

03/28/13

CUSTOMER/BESTELLER/CLIENT

AM CASTLE & CO

3400 N WOLF RD
FRANKLIN PARK

IL 60131

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- MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.
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SELLER/VERKÄUFER/VENDEUR PAGE 1 OF 2

HVL

CUSTOMER ORDER NO./BESTELL.-NR./N° DE COMMANDE

CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE

DATE/DATUM/DATE

WEIGHT/GEWICHT/POIDS

205323-001

W73295

03/28/13

1711.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE:

G20290

UNS NUMBER S17400

PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH
PART NUMBER: IAC 14966

SPECIFICATION: CASTLE 3174-03 REV 25 (08/18/11)
AMS 2303 REV F (08/11)
AMS 5643 REV R (02/08) (UNS S17400) (AISI 630)
ASTM-A564-10
ASME-SA564 2011 EDITION

SIZE 0.750000 IN. (19.05 MM) RD BAR

PRIMARY HEAT CHEMISTRY (WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM)	MN (XRF)	SI (XRF)	P (XRF)	S (COM)	CR (XRF)
0.03	0.84	0.28	0.020	0.027	15.24
NI (XRF)	MO (XRF)	CU (XRF)	N (FUS)	CB (XRF)	TA (XRF)
4.18	0.40	3.76	0.030	0.24	LT .01
CB+TA					
0.25					

THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES
NO WELD REPAIR.
MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE
CONTAMINATION.

EDDY CURRENT TEST PERFORMED

HOT REDUCTION RATIO = 36:1

MILL HEAT TREATMENT:

TYPE ANNEAL
TEMP 1900F (1037C)
TIME (BATCH FURNACE) 1.30 HOURS
QUENCH WATER

DISCS MACROETCHED AND APPROVED

HARDNESS AS SHIPPED 279HBW (29HRC)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0

MICROSTRUCTURE - FERRITE

.43%



CONTINUED ON NEXT PAGE

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CERTIFICATE OF TESTS

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE

CERT SERIAL# 000866656


TALLEY METALS
 A Carpenter Company

Talley Metals Technology, Inc.

205 Talley Metals Lane

McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

03/28/13

CUSTOMER/BESTELLER/CLIENT

AM CASTLE & CO

3400 N WOLF RD
FRANKLIN PARK

IL 60131

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SELLER/VERKÄUFER/VENDEURPAGE 2 OF 2

HVL

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
205323-001	W73295	03/28/13	1711.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE :
CAPABILITY

900 F (482 C), 01 HR

G20290

UNS NUMBER S17400

AIR COOL *Im 1357*

HARDNESS 421HBW (45HRC)

 (T) RANSVERSE (L) ONGITUDINAL
 YIELD STRENGTH, (0.20 %) KSI(MPA)
 TENSILE STRENGTH, KSI(MPA)
 ELONGATION IN 1.40", %
 REDUCTION OF AREA, %

 L
 206.0 (1420)
 209.0 (1441)
 13.0
 53.0

NO WELD REPAIR PERFORMED
 MATERIAL HAS BEEN MELTED AND MANUFACTURED IN THE USA WHICH IS A QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1, SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.
 THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS OPERATIONS QUALITY PROGRAM MANUAL, REVISION 30 DATED 09/28/11.

CARPENTER'S QUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF NOVEMBER 24, 2010 TO THE REQUIREMENTS OF ISO 9001:2008 APPROVAL CERTIFICATE 10-1385R BY PERFORMANCE REVIEW INSTITUTE. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN 50049). WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIREMENTS, AS DOCUMENTED IN THIS CERTIFICATE OF TESTS.

TEST METHODS ARE PER THE ASTM STANDARDS ON FILE AND IN EFFECT AT TIME OF ORDER ACCEPTANCE, STANDARD PRACTICES, OR AS AGREED UPON BETWEEN CARPENTER & CUSTOMER.

STEPHANIE E. MCCULLUM
 QUALITY ASSURANCE ENGINEER
 CARPENTER TECHNOLOGY CORPORATION


Stephanie E. McCullum

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**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 1737817

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA			
Date Shipped 03-MAY-2013		F.O.B. ORIGIN		Freight Terms Prepaid		Carrier MANITOULIN		BOL No 1737817-2	

Shipment Details

Final Destination Branch - MON

Order No	Line No	Item No	Description				
2833471	1	26220	0.3750.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND A:132.0000-156.0000 SPECIFICATIONS: AMS 5643				
Purchase Order No		Part Number	Ordered Qty				
19548			36.00 FT				
Details		Invoice Qty					
		36.2500 FT					
END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # EAR99							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
118659504	TALLEY METALS, INC.	G20289		3		145.0000	13.6300

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date: Name:

CERTIFICATE OF TESTS
CERT SERIAL# 000872083

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE



TALLEY METALS
A Carpenter Company

Talley Metals Technology, Inc.
205 Talley Metals Lane
McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

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04/16/13

CUSTOMER / BESTELLER / CLIENT

AM CASTLE & CO

3400 N WOLF RD
FRANKLIN PARK IL 60131

SELLER / VERKÄUFER / VENDEUR PAGE 1 OF 2

HVL

CUSTOMER ORDER NO. / BESTELL-NR. / N° DE COMMANDE

CARPENTER NO. / WERKS-NR. / N° DE REFERENCE INTERNE

DATE / DATUM / DATE

WEIGHT / GEWICHT / POIDS

206938-001

W73780

04/16/13

1672.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE:

G20289

UNS NUMBER S17400

PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH
----- PART NUMBER: IAC 26220

SPECIFICATION: CASTLE 3174-01 CAP OF COND. H900 REV 33 (08/18/11)
----- AMS 2303 REV F (08/ /10)
AMS 5643 REV R (02/ /08) (UNS S17400) (AISI 630)
ASTM-A564-10
ASME-SA564 2011 EDITION

SIZE 0.375000 IN. (9.53 MM) RD BAR

PRIMARY HEAT CHEMISTRY(WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM)	MN(XRF)	SI(XRF)	P (XRF)	S (COM)	CR(XRF)
0.03	0.81	0.28	0.020	0.025	15.25
NI(XRF)	MO(XRF)	CU(XRF)	N (FUS)	CB(XRF)	TA(XRF)
4.19	0.34	3.72	0.034	0.22	LT .01

CB+TA
0.23

THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES
NO WELD REPAIR.

MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE
CONTAMINATION.

HOT REDUCTION RATIO = 44:1

MILL HEAT TREATMENT:

TYPE SOL ANL
TEMP OF (°C)
TIME (BATCH FURNACE) 1.30 HOURS
QUENCH QUENCH MISSING

DISCS MACROETCHED AND APPROVED

HARDNESS AS SHIPPED 304HBW (32HRC)

TENSILE STRENGTH, KSI(MPA)

ELONGATION IN 1.50", %

REDUCTION OF AREA, %

141.0 (972)

16.0

61.0

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0

MICROSTRUCTURE - FERRITE

1.65%

CONTINUED ON NEXT PAGE

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CERTIFICATE OF TESTS
CERT SERIAL# 000872083

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE



TALLEY METALS
A Carpenter Company

Talley Metals Technology, Inc.
205 Talley Metals Lane
McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

04/16/13

CUSTOMER/BESTELLER/CLIENT

AM CASTLE & CO

3400 N WOLF RD
FRANKLIN PARK IL 60131

SELLER/VERKÄUFER/VENDEUR PAGE 2 OF 2

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HVL

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
206938-001	W73780	04/16/13	1672.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE :
CAPABILITY

900 F(482 C), 01 HR

HARDNESS

390HBW (42HRC)

G20289

UNS NUMBER S17400

AIR COOL *gm 13-5-7*

(T)RANSVERSE (L)ONGITUDINAL
YIELD STRENGTH (0.20 %) KSI(MPA)
TENSILE STRENGTH, KSI(MPA)
ELONGATION IN 1.50" %
REDUCTION OF AREA, %

L
204.0 (1407)
208.0 (1434)
14.0
50.0

NO WELD REPAIR PERFORMED
MATERIAL HAS BEEN MELTED AND MANUFACTURED IN THE USA WHICH IS A QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1, SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.
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STEPHANIE E. MCCULLUM
QUALITY ASSURANCE ENGINEER
CARPENTER TECHNOLOGY CORPORATION

Stephanie E. McCullum

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Castle Metals FP

HEAT NUMBER 6 20289
MECHANICAL ID _____
ITEM CODE 26 220
LOT NUMBER _____
PO NUMBER 206938
RECEIPT DATE 4-16-13
SUPPLIER TAIEX
SPECIFICATION _____
LCS NO
COMMENT _____
APPROVED BJ

mf
JP 13-5-7



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19548

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 1 of 2

Order From :

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

VC-MET001

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
001304/11

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	4/22/13 Yes	500.00 f	Yours ppd	\$2.4300	\$1,215.00
		Special Inst:	AISI 304/316 SS BAR OR AISI 304/316 SS PLATE PER ASTM A276 OR ASTM A240 NOTE: (303 NOT ACCEPTABLE)				
2	M304R1.250	304 round bar 1.250	4/22/13 Yes	12.00 f	Yours ppd	\$13.6600	\$163.92
		Special Inst:	MATERIAL: MATERIAL: 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE				
3	M303R0.500	303 Round Bar 0.500"	4/22/13 Yes	48.00 f	Yours ppd	\$1.6700	\$80.16
		Special Inst:	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE				

Change Nbr:

ge Date: 4/11/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required. YES NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19548

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 2 of 2

Order From :

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

VC-MET001

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M303R0.750	303 Round Bar 0.750	4/22/13 Yes	100.00 f	Yours ppd	\$3.9700	\$397.00
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Special Inst:

MATERIAL: AISI 303 SS ROUND BAR AS
PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

96.6667 / 4/3/14

5	M174R0.375	17-4 SS ROUND BAR .375"	4/26/13 Yes	36.00 f	Yours ppd	\$3.4900	\$125.64
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Special Inst:

MATERIAL: 17-4PH/S17400/TYPE 630 SS
ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF
BAR. MINIMUM YIELD TENSILE
STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE
STRENGTH = 150 KSI

36-20 / 4/3/14

6	M174R0.750	17-4 round bar .750	4/22/13 Yes	100.00 f	Yours ppd	\$6.8300	\$683.00
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Special Inst:

MATERIAL: 17-4PH/S17400/TYPE 630 SS
ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF
BAR. MINIMUM YIELD TENSILE
STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE
STRENGTH = 150 KSI

Nov 108-75 / 4/3/14

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

PO Total:

\$2,664.72

Change Nbr:

1

Change Date: 4/11/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO